

# DECLARATION OF PERFORMANCE

## Structural finger jointed solid timber

### Construction product

Structural finger jointed solid timber which fulfills the requirements according to EN SS-EN 15497:2014. For further or more detailed information on the delivered product, in addition to what is given below, see information on the packaging or in possible accompanying commercial document.

### Intended use of the construction product

For load-bearing purposes in construction works designed according to Eurocode 5 (EN 1995) and for other uses where the strength and stiffness of the structure is essential.

### Producer

Company: AB Hilmer Andersson  
Address: Korterud  
670 40 Åmotfors  
Sweden  
Telephone: +46 571-31600  
E-mail: [info@hilmer.se](mailto:info@hilmer.se)  
Web site: [www.hilmer.se](http://www.hilmer.se)

### System of assessment and verification of constancy of performance of the construction product

System 1.

### Certification

The notified body SP Technical Research Institute of Sweden (identification number 0402) has performed an initial inspection of the manufacturing plant and of the factory production control, an initial type testing and performs continuous surveillance, assessment and evaluation of our factory production control. SP has issued EC Certificate of Factory Production Control No. 0402 – CPR – SC0526-15.

### Declared performance

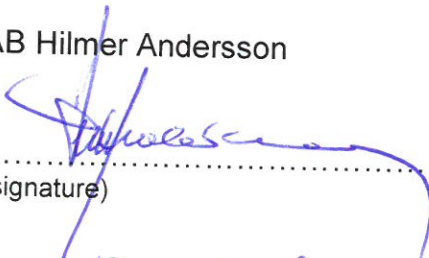
Performance for glued laminated timber according to the harmonized European standard SS-EN 15497:2014 Structural finger jointed solid timber – Performance requirements and minimum production requirements.

<i>Essential characteristics</i>	<i>Declared performance</i>
Species/species group	PCAB: spruce ( <i>Picea abies</i> ) and PNSY: pine ( <i>Pinus sylvestris</i> ), (WPPA = spruce and pine)
Growth area	NNE Europe (Northern and North Eastern Europe)
Range of thickness	25 - 100 mm for PCAB and 25 – 75 mm for PNSY
Range of width	75 - 250 mm for PCAB and 75 – 225 for PNSY
Range of length	More than 2,0 m
Tolerances	According to EN 336
Surface finishes	Sawn or planed
Strength, stiffness and density	According to EN 338: C30, C24, C18
Bonding strength (bending strength of finger joints)	See marking on the product, C30 = 30 MPa etc.
Durability of bonding strength as Durability	See marking on the product for species and adhesive 5 (according to EN 350-2)
Resistance to fire	See documentation on package
Reaction to fire	D-s2, d0 (according to SS-EN 15497:2014, Table 2)
Release of formaldehyde	Formaldehyde class E1
Release of dangerous substances	No dangerous substances to be declared

That the performance for our construction product structural finger jointed solid timber is in accordance with the declared performance given above is certified:

Korterud... 2015-09-04 .....  
 (place and date of issue)

AB Hilmer Andersson

  
 .....  
 (signature)

Per Andersson, VD .....  
 (name and function)