



DECLARATION OF PERFORMANCE

Visually strength graded structural timber (T-timber)

Construction product

Visually strength graded structural timber (according to INSTA 142) which fulfills the requirements according to EN 14081-1:2005+A1:2011. For further or more detailed information on the delivered product, in addition to what is given below, see information on the packaging or in possible accompanying commercial document.

Intended use of the construction product

For load-bearing purposes in construction works designed according to Eurocode 5 (EN 1995) and for other uses where the strength and stiffness of the structure is essential.

Producer

Company: AB Hilmer Andersson

Address: Lässerud

SE- 670 40 Åmotfors

Sweden

Telephone: +46 571 31600

E-mail: info@hilmer.se

Web site: www.hilmer.se

System of assessment and verification of constancy of performance of the construction product

System 2+.

Certification

The notified body SP Technical Research Institute of Sweden (identification number 0402) has performed an initial inspection of the manufacturing plant and of the factory production control and performs continuous surveillance, assessment and evaluation of our factory production control. SP has issued EC Certificate of Factory Production Control No. 0402-CPD-191502.

Declared performance

Performance for visually strength graded structural timber (according to INSTA 142:2009) in conformity with the harmonized European standard EN 14081-1:2005+A1:2011 Timber structures – Strength graded structural timber with rectangular cross section – Part 1: General requirements.

Essential characteristics

Declared performance

Species/species group

WPPA: spruce (*Picea abies*) and pine (*Pinus sylvestris*)

Growth area

NNE Europe (Northern and North Eastern Europe)

Range of thickness (fire resistance)

25 - 100 mm

Range of width (fire resistance)

50 - 300 mm

Surface finish

Sawn or planed

Dry or wet graded

Dry graded

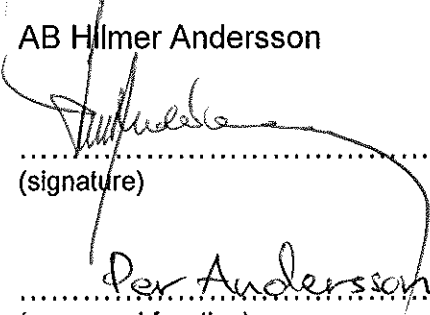


Grade/grading standard	T3, T2, T1 or T0/INSTA 142
Strength, stiffness and density	C30, C24, C18 or C16 (according to EN 338)
Durability	4 (according to EN 350-2)
Reaction to fire	D-s2, d0 (according to EN 14081-1, Table C.1)
Release of dangerous substances	No dangerous substance to be declared

That the performance for our construction product visually strength graded structural timber is in accordance with the declared performance given above is certified:

Lässaerud..... 2013-06-25
(place and date of issue)

AB Hilmer Andersson


.....
(signature)

Per Andersson, VD
.....
(name and function)